



**2007-18 CHEVY SILVERADO / GMC SIERRA  
CATBACK INSTALLATION INSTRUCTIONS**

For factory connect cat backs to fit 2007-2018 2wd/4wd 1500 5.3l and performance connect catbacks for 4.8l, 5.3l, 6.0l and 6.2l

Thanks for purchasing a Stainless Works Catback Exhaust for your 2007-18 Chevy Silverado 1500 V8 truck. We have gone to great lengths to make sure that our exhaust systems fit and sound great. Please follow these steps to ensure that your installation goes as planned.

**NOTE:** *These systems have been designed to fit a crew cab standard box truck, which has a 153" wheelbase and 78.87" long box. This system can be adapted to fit the shorter crew cab with short box (143.5" wb and 69.33" box) or double cab with standard box (143.5" wb and 78.87" box) by cutting 9.5" off the outlet (rear) end of the two muffler inlets. After measuring and cutting with a hacksaw, deburr for ease of assembly. No cutting is required for the crew cab standard box truck.*

1. Disconnect the battery before starting work on the exhaust system for your vehicle. Reconnect the battery when the job is completed.
2. Your exhaust system can be installed by a weekend warrior but the use of a lift is recommended for ease of installation. If using a jack, the vehicle must be placed on a level hard surface and jack stands are required for safety reasons.
3. You will assemble the components together as specified below, but only snug the clamps as you move along from front to back. When placing the X-pipe or Y-pipe into position, make certain that you push it fully forward and level it in with the vehicle. After aligning all the components in the vehicle, you will tighten all the clamps working from front to back of the vehicle.

**INSTALLATION INSTRUCTIONS: CT14CB (all V8's)/ CT14CBY (5.3l only) (two tips behind pass. tire)**

1. Raise and support vehicle.
2. Disconnect battery
3. Loosen clamp at factory connect point after the catalytic converters.

4. Remove exhaust from hangers and vehicle.
5. Install Y-pipe using the factory stepped ball clamp. (Not required for P/N CT14CB for headers).
6. Install hanger and left and right Muffler Inlet pipes using (2) 3" clamps.



7. Install mufflers using (2) 3" clamps.
8. Install Right and Left tails using (2) 3" clamp hangers.



9. Install tail hanger using (2) 3" clamps.



10. Install tips using (2) 3" clamps.
11. Adjust and tighten from front to back.

**INSTALLATION INSTRUCTIONS: CT14CBUB (all V8's)/ CT14CBUBY (5.3l only) (two tips under bumper)**

1. Raise and support vehicle.
2. Disconnect battery.
3. Loosen clamp at factory connect point after the catalytic converters.
4. Remove exhaust from hangers and vehicle.
5. Install Y-pipe using the factory stepped ball clamp. (Not required for P/N CT14CBUB for headers).

6. Install hanger and left and right Muffler Inlet pipes using (2) 3" clamps.



7. Install mufflers using (2) 3" clamps.
8. Install Right and Left tails using (2) 3" clamp hangers.



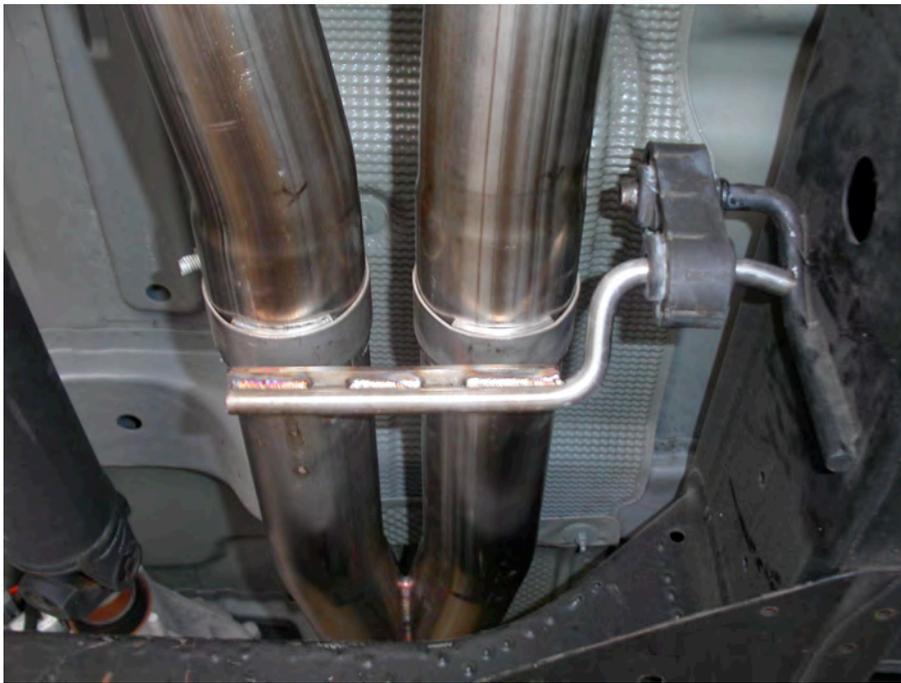
9. Install Right and Left tail hangers to factory bolts in trailer hitch using farthest ones forward 14mm, (see picture).



10. Install Right and Left tail pipes and 3" clamp hangers with grommets and 3/8" bolts and nuts.
11. Install tips with (2) 3" clamps.
12. Adjust and tighten from front to back.

**INSTALLATION INSTRUCTIONS: CT14CBFT (all V8's)/ CT14CBFTY (5.3L only) (two tips in front of passenger tire)**

1. Raise and support vehicle.
2. Disconnect battery
3. Loosen clamp at factory connect point after the catalytic converters.
4. Remove exhaust from hangers and vehicle.
5. Install Y-pipe using the factory stepped ball clamp. (Not required for P/N CT14CBFT for headers).
6. Install hanger and left and right Muffler Inlet pipes using (2) 3" clamps.



7. Install mufflers using (2) 3" clamps.
8. Remove 16mm nut from front lower spring mount and install hanger bracket, then re-install nut.



9. Install tail pipes and tips using (2) 3" clamps and grommet with 3/8" bolt, washers and nut.
10. Adjust and tighten from front to back.

13. Be sure to have adequate clearance around all wires, hoses and lines. **If anything is in contact with the exhaust system, it will melt.** Make sure to have at least ½" of clearance and wrap any suspect areas with DEI thermal barrier wrap.
  
14. After double checking for clearance and making sure all lines, wires and hoses are secured, drive the car for 10-20 miles and re-check all clamps and clearances. Your system may be tack welded at the joints/ clamps to reduce shifting of the system during heating and cooling cycles. Make certain to disconnect the battery before performing any welding.